

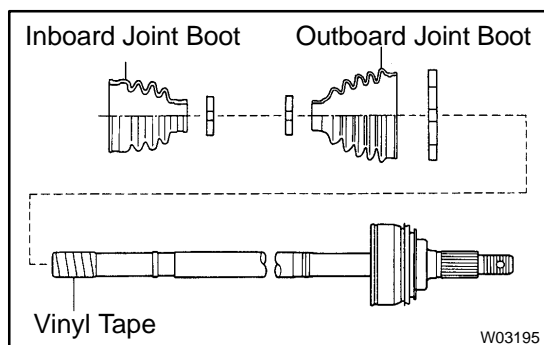
REASSEMBLY

1. INSTALL DUST COVER

Using a screwdriver and hammer, install a new dust cover.

2. INSTALL DUST SEAL

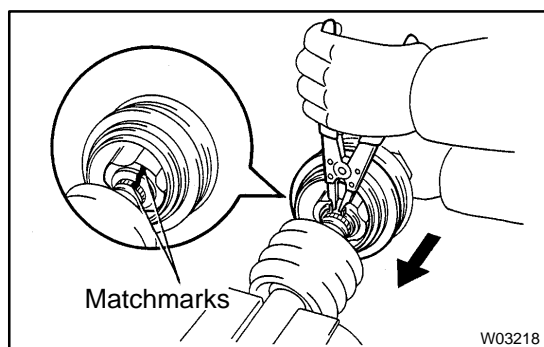
Using a screwdriver and hammer, install a new dust seal.



3. TEMPORARILY INSTALL OUTBOARD AND INBOARD JOINT BOOTS AND NEW BOOT CLAMPS

HINT:

- Before installing the boots, wrap the spline of the outboard joint shaft with vinyl tape to prevent the boots from being damaged.
- Before installing the boots, place 3 new clamps to the small boot ends and large boot end (outboard joint side).



4. INSTALL INBOARD JOINT SHAFT TO OUTBOARD JOINT SHAFT

Align the matchmarks placed before disassembly, and using a snap ring expander, put in the inboard joint shaft while expanding the snap ring.

5. INSTALL BOOT TO OUTBOARD JOINT

Before assembling the boot, pack the outboard joint and boot with grease in the boot kit.

Grease capacity (Color = Black):

205 – 225 g (7.23 – 7.94 oz.)

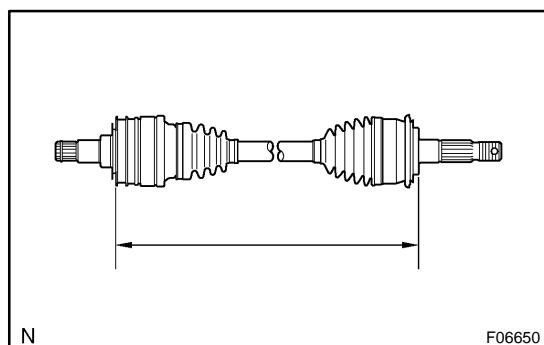
6. INSTALL BOOT TO INBOARD JOINT SHAFT

- (a) Pack the inboard joint and boot with grease in the boot kit.

Grease capacity (Color = Black):

190 – 210 g (6.70 – 7.41 oz.)

- (b) Temporarily install the boot to the inboard joint shaft.



7. CHECK DRIVE SHAFT LENGTH

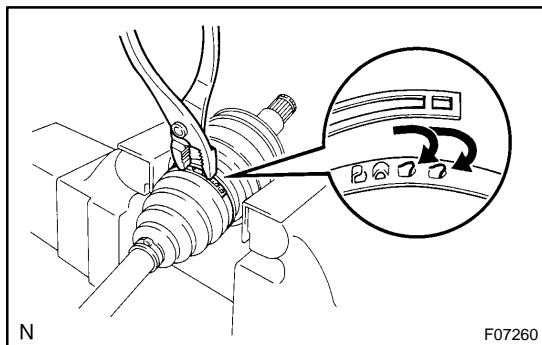
- (a) Make sure that the 2 boots are on the shaft groove.
- (b) Make sure that the 2 boots are not stretched or contracted when the drive shaft is at standard length.

Drive shaft standard length:

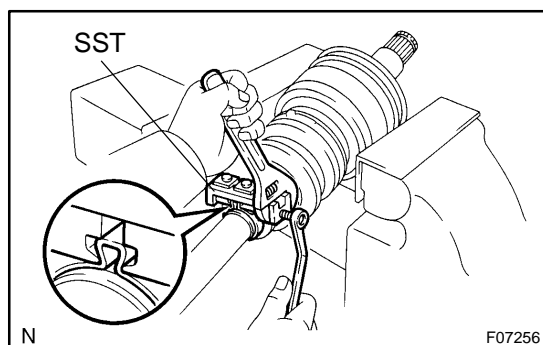
523.5 ± 2.0 mm (20.610 ± 0.079 in.)

8. INSTALL LARGE INBOARD JOINT BOOT CLAMP TO INBOARD JOINT SHAFT BOOT

- (a) Place the large inboard joint boot clamp.



- (b) Using pliers, compress the clamp and attach the claws.

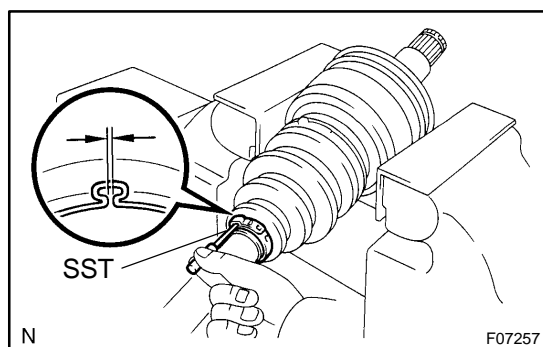


9. INSTALL OTHER BOOT CLAMPS TO BOTH BOOTS

- (a) Secure the clamp onto the boot.
 (b) Place SST onto the clamp.
 SST 09521-24010
 (c) Tighten the SST so that the clamp is pinched.

NOTICE:

Do not overtighten the SST.



- (d) Using SST, adjust the clearance of the clamp.
 SST 09240-00020

Clearance: 1.0 – 1.5 mm (0.039 – 0.059 in.)

10. CHECK DRIVE SHAFT (See page [SA-31](#))